



SCOPE OF ACCREDITATION

Heat Treating

Vac-Met Inc.
31531 Groesbeck Hwy
Fraser, MI 48026

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7102 Rev J - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on/after 3 December 2017)

Brazing – AC7102/1 must also be selected

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Nickel and Cobalt Alloys– Customer Specs

Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes

Stainless Steels, Austenitic– Customer Specs

Stainless Steels, Martensitic – Customer Specs

Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Steels – Customer Specs

Steels – Industry Specs – Check any applicable boxes

Stress Relieve – Industry Specs – Check any applicable boxes

Titanium Alloys – Customer Specs

Titanium Alloys – Industry Specs – Check any applicable boxes

Vacuum Heat Treating – Customer Specs

Vacuum Heat Treating – Industry Specs – Check any applicable boxes

AC7102S Rev G - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits before 14 October, 2018)

U10 GE Aviation

U11 The Boeing Company

U3 Rolls–Royce PLC

AC7102/1 Rev F - Nadcap Audit Criteria for Heat Treating - Brazing (to be used on audits on/after 10 July 2016)

Vacuum Brazing – Customer Specs

Vacuum Brazing – Industry Specs – Check any applicable boxes

AC7102/8 - Nadcap Audit Criteria for Heat Treating Pyrometry

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750